



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3012-5

Job Sheet 185566



Part No: D3012-5

Job Qty: 12 ea

Part Name: Decal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A Rev A 01.04.06 New Issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		11/23/18	0.00	0.00	Purchasing		NOV 06 2018
110	Packaging	12 pcs		11/23/18	0.00	0.00	Packaging2		NOV 06 2018
120	QC	12 pcs		11/23/18	0.00	0.00	QC6		NOV 06 2018
130	Packaging	12 pcs		11/23/18	0.00	0.00	Packaging3-1	57/4	NOV 07 2018 6 9-89
140	QC21-SA	12 Ea		11/23/18	0.00	0.00	QC21		9-89

Part Op 100 - Issue P/O: 041534 Make as per Dwg D3012 Manufacture from 3M 7mil masking film p/n 8522CP
Descriptions: 110 - Ensure Material Release Note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-11-06***

DAS
21
9-89

NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3012-5P	Decal D3012-5	12 pcs (1 ea)	100-Purchasing	S/25023

CT x 12

OCT 31 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3012-5P	12	0	0

Part Specifications

Specifications could not be found.

Plex 10/30/18 12:41 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S125024



Part: D3012-5

Job No: 185566

Serial No/Batch: S125024

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/06/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3012	REV. A SHEET 1 OF 1
DATE 01.03.30		TITLE DECAL	SCALE 1:1
A	01.03.30	NEW ISSUE	

RELEASED
01.04.06 *[Signature]*

- POINT A -
SWL=300lb/136kg
DO NOT USE WITH POINT B
P/N D3012-1

D3012-1

- POINT B -
SWL=500lb/227kg
DO NOT USE WITH POINT A OR C
P/N D3012-3

D3012-3

- POINT C -
SWL=300lb/136kg
DO NOT USE WITH POINT B
P/N D3012-5

D3012-5

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185566 m5
187030

MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041534**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

PO No: PO041534
PO Date: 10/31/18
Due Date: 11/7/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Attention: Grace, Batista

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

E-MAILED
OCT 31 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185696	D2137P			Decal - No Step D2137 : Various STC's As Per Dwg D2137	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	185671	D2852P			Label : Various STC's	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$8.00/pcs	\$48.00
3	185564	D3012-1P			Decal D3012-1 As Per Dwg D3012 Rev. A	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$13.3333/pcs	\$160.00
4	185565	D3012-3P			Decal As Per Dwg D3012 Rev. A	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$13.33/pcs	\$159.96
5	185566	D3012-5P			Decal D3012-5 As Per Dwg D3012 Rev. A	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$13.3333/pcs	\$160.00
6	185697	D3108-9P			Decal D3108-9 : Various STC's As Per Dwg D3108 Rev. B	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
7	185698	D5055-5P			Placard : Various STC's As per Dwg D5055 Rev. A	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84
8	185699	D5055-7P			Placard : Various STC's As per Dwg D5055 Rev. A	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

PO041534

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	185700	D5055-9P			Placard : Various STC's	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84
						6x		NOV 06 2018					
10	185704	D5418-1P			Placard : Various STC's As Per Dwg D5418 Rev. A	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
						6x		NOV 06 2018					
Grand Total:												\$959.48	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/31/18 3:56 PM dart.tsimiklis.chrisoula

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47114
Date: 11/06/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D2137P. ✓	6.6667		6.6667	80.00
6 ✓	D2852P. ✓	13.3333		13.3333	80.00
12 ✓	D3012-1P. ✓	6.6667		6.6667	80.00
12 ✓	D3012-3P. ✓	6.6667		6.6667	80.00
12 ✓	D3012-5P. ✓	6.6667		6.6667	80.00
12 ✓	D3108-9P. ✓	6.6667		6.6667	80.00
6 ✓	D5055-5P. ✓	13.3333		13.3333	80.00
6 ✓	D5055-7P. ✓	13.3333		13.3333	80.00
6 ✓	D5055-9P. ✓	13.3333		13.3333	80.00
6 ✓	D5418-1P. ✓	13.3333		13.3333	80.00
	PO# 041534 ✓				
	Attn: Chrisoula				
	Subtotal:				800.00
	H - HST				
	HST				104.00
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	
Comment: WO23986				Total Amount	904.00
				Amount Paid	0.00
Sold By:				Amount Owing	904.00

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
Ø41534 ✓	WO#23986			

Description (Part Name): D2137P, D2852P, D3012-1P, ✓ -3P, -5P, -9P, D5055-5P, -7P, -9P, D5418-1P, D3108-9P.	Quantity: 90 ✓
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Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Nov 6, 19

Authority:

3M

Approval:

Date: (yyyy/mm/dd)

Valerie Yang
Signature:

2018/11/06
Title:

[Handwritten Signature]

Office Admin.

